EDM3E Servo Drive



ECO-DRIVE MAX

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Features

- Single-phase 220V~240V 0.1~1kW
- Three-phase 220V~240V 0.75~1.5kW
- Three-phase 340V~460V 1.5~30kW

- High-speed Response
- Bus Control
- High-precision Tuning
- Easy to use

The power range of this series of products is 50W~7.5KW. It features an ethernet communication interface, supports either CAT CoE communication protocol (CA301, CA402), and cooperates with the host computer to realize the network operation of the platform server.

It provides rigid table settings, inertial table recognition and vibration suppression functions, making the servo drive easy to use. With the servo motor of 17-bit incremental programmer and 23-bit absolute value programmer, the operation is stable, the response is fast, and the positioning is accurate

It is suitable for automation equipment such as semiconductor manufacturing equipment, robotics, metal processing machine tools and transmission machinery to achieve fast and accurate collaborative control.

Terminal Description

CN2, CN3EtherCAT communication

1	TD+	1	TD+
2	TD-	2	TD-
3	RD+	3	RD+
4		4	
5		5	
6	RD-	6	RD-
7		7	
8		8	

CN4 control terminal

DI1	5	P-OT	Inhibit forward drive			
DI2	20	N-OT	Inhibit reverse drive			
DI3	4	ORPG	Homing detection signal			
DI4	19	ALM-RST	Alarm fault resetting			
DI5	3	GAIN-SEL	Gain switching			
DI6	18	J-SEL	Inertia ratio switching			
DI7	2	P-CLR	Pulse deviation counter clearing			
DI8	17	INHIBIT Pulse inhibited				
COM+	21	DI input common positive terminal				
+24V	25/40	Internal 24V power source, voltage range +20V~26V, maximum				
COM	7/22/36	output current 200mA				
D01	8	S-RDY+	The servo is ready and can be connected			
DO1-	37	S-RDY-	when S-ON signal status can be received			
D02	23	BK+	Brake control signal			
D02-	38	вк-	brake control signal			
D03	9	COIN+	"Position reached" signal			
D03-	39	COIN-	rosition reached signal			
D04	24	ALM+	Connected upon occurrence of a fault			
D04-	10	ALM-	connected upon occurrence of a fault			

- CN5 encoder terminal

1	SD+
3	SD-
5	+5V
10	GND
Housing	PE

Control power input terminal AC power input terminal of

Connecting terminal for an

external braking resistor

Common DC bus terminal Servo motor connecting

main circuit

terminal

Grounding

L1C、L2C

L1、L2、L3

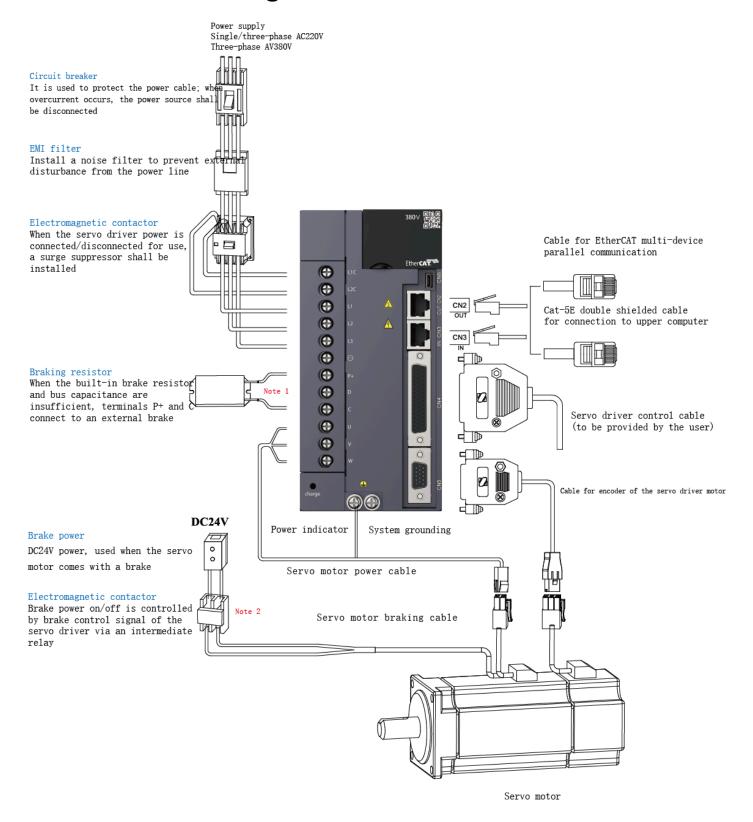
P+、D、C

Ρ+、⊖

U、V、W

PE

Connection Diagram



Specifications

Core Specification

Control Method		IGBT: PWM Control, Sine-Wave current drive type 220V, 380V: Single Phase or Three Phase Full Wave Rectifier		
Encode	r Feedback	17bit Serial incremental encoder, 23bit Serial absolute encode		
Fror	nt Panel	5 Keys, 5 Digit LED Display, Main power charge		
Regene	rative Brake	Can be built in and externally installed		
	Environment Temperature	Working temperature: 0~40°C		
	Ambient Humidity	Working/Storage: ≤ 90% RH (without dew condensation)		
Use Conditions Anti-Vibration & Anti-Impact Strength Protection Level		$4.9m/s^2 \& 19.6m/s^2$		
		IP10		
	Pollution Level	Level 2		
Cooling Method		Fan cooling		

EtherCAT Slave Specification

	Communication Protocol	EtherCAT Protocol		
	Support Services	CoE (PDO, SDO)		
	Instruction Synchronization Cycle	1ms or its integral multiple		
	Synchronization Method	Distributed Clock		
	Physical Layer	100BASE-TX		
	Baud Rate	100MBit/s		
EtherCAT Basic	Duplex Mode	Full Duplex		
Specification	Topological Structure	Linear		
	Transmission Medium	Shielded Cat-5E or better network cable		
	Transmission Distance	Less than 50m between two nodes		
	Quantity of Slave Stations	No more than 100		
	EtherCAT Frame Length	44~1498 bytes		
	Process Data	44~1498 bytes		
	Communication Bit Error Rate	1/100000000		
	FMMU Unit	4		
	Storage Synchronization Management Unit	4		
	Process Data RAM	4K		
5/1 OAT	Distributed Clock	64 digits		
EtherCAT Configuration	EEPROM Capacity	16K		
Unit	Supported Running Mode CIA402	Profile Position Mode Profile Velocity Mode Profile Torque Mode Interpolation Position Mode Cyclic Synchronous Position Mode Cyclic Synchronous Velocity Mode Cyclic Synchronous Torque Mode Homing Mode		

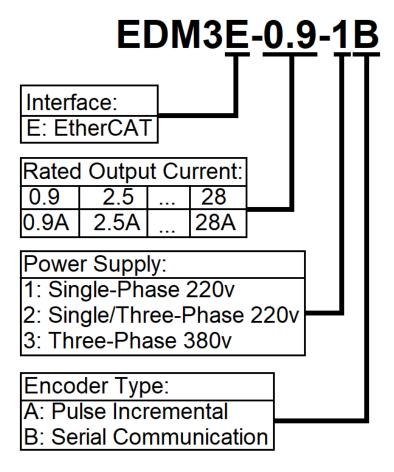
Performance Specification

		Load Fluctuation	At 1~100% load: Maximum 0.3%	At rated speed	
	Speed Fluctuation Ratio	Supply Voltage Charge	At rated voltage ± 10%: Maximum 0.3%		
		Environment Temperature	0~50°C: Maximum 0.3%		
Speed-Torque Control Mode	Speed Regulation Ratio		1:5000	Minimal speed/rated rotating speed of continuous stable operation under rated load	
	Frequency Bandwidth		1.0KHz (17bit and 23bit encoder)		
	Torque Control Accuracy		±3% (current repetition accuracy)		
	Soft Start T	Soft Start Time Setting		on and deceleration respectively)	
	Feedforward Compensation		Resolution 0~100% (set resolution 1%		
Position Control Mode	Positioning Completion Width		1~655,335 instruction units (set resolution 1 instruction unit)		
	Min Setting Time		5ms (no load, from rated speed to positioning completion)		

Signal and Function Specification

Digital Input Signal	Function Allocation Available	Servo enable, alarm reset, pulse deviation counter clearing, speed command direction selection, position/speed multi-segment switching, internal command trigger, control mode switching, pulse disable, forward drive disable, reverse drive disable, forward inch, backward inch	
Digital Output Signal	Function Allocation Available	Servo ready, brake output, motor rotation output, zero-speed signal, speed approach, Speed reached, position approach, torque limit, rotating speed limit, warning output, alarm output	
Over-Travel (OT) Prevention Function		Stopped immediately when P-OT and N-OT are activated	
Electronic Gear Ratio		1.0 ≤ B/A ≤ 64000.0	
Protective Function		Over-voltage, under-voltage, over-speed, overload, Over-temperature, encoder alarm, braking resistor overload alarm, excessive position error, EEPROM alarm, abnormal communication, etc	
RS232 Communication		Status display, user parameter setting, monitoring display, alarm tracking display, JOG operation and automatic tuning operation, speed and torque instruction signal, etc	
Other		Gain adjustment, alarm record, JOG Operation	

Model Information



Drive and Motor Matching Table

	S	ervo Drive			Motor	
	EDM3E	Model	Supply Voltage	Motor	Power	Adaptable Motor Model
Size A	EA350	EDM3E-0.9-1B EDM3E-1.6-1B EDM3E-2.5-1B	Single-Phase AC220v		50w 100w 200w 400w	EDM04-0.05-30-2FY EDM04-0.1-30-2FY EDM06-0.2-30-2FY EDM06-0.4-30-2FY
Size B	2200 SE	EDM3E-4.8-2B EDM3E-6.2-2B	Single-Phase / Three-Phase AC220v		750w 1000w	EDM08-0.7-30-2FY EDM08-1.0-30-2FY EDM13-1.1-20-2FY
Size C		EDM3E-5.6-3B EDM3E-8.5-3B EDM3E-13-3B	Three-Phase AC380v		850w 1.3kw 1.7kw 1.8kw 2.4kw 2.6kw	EDM13-0.8-15-3FY EDM13-1.3-15-3FY EDM13-1.7-30-3FY EDM13-1.1-20-3FY EDM13-1.7-20-3FY EDM13-2.6-30-3FY EDM13-1.8-15-3FY EDM13-2.4-20-3FY EDM13-3.6-30-3FY
	- 98 d				2.9kw 3.6kw	EDM13-2.9-15-3FY

Size C	EDM3E-11-2B	Three-Phase AC220v	0.8kw 1.1kw 1.7kw	EDM13-1.1-20-2FY EDM13-0.8-15-2FY EDM13-1.7-30-2FY
Size	EDM3E-17-3B	Three-Phase AC380v	4.4kw 5.5kw 7.5kw	EDM18-4.4-15-3FY EDM18-5.5-15-3FY EDM18-7.5-15-3FY
D	EDM3E-22-3B EDM3E-28-3B		11kw 13kw 15kw	EDM20-011-15-3FY EDM20-011-20-3FY EDM20-013-15-3FY EDM20-015-15-3FY EDM23-011-15-3FY
Size E	EDM3E-38-3B EDM3E-52-3B EDM3E-62-3B	Three-Phase AC380v	15kw 18kw 22kw 29kw	EDM23-015-15-3FY EDM23-018-15-3FY EDM23-022-15-3FY EDM23-029-15-3FY